1 WHAT IS CLAIMED IS:

- 2 1. A method of processing feathers comprising the step of
- 3 reducing said feathers in a reducing apparatus selected from the
- 4 group consisting of at least one refiner, at least one pulper, and
- 5 combinations thereof.

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- 7 2. The method of claim 1 wherein said reducing apparatus
- 8 comprises a disc mill.

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- $\bar{\mathbb{O}}$ 100 3. The method of claim 1 wherein said reducing apparatus
- 11 comprises a high shear pulper.

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- $13_{\frac{1}{1-4}}^{\frac{1}{1-4}}$ 4. The method of claim 1 further comprising the step of adding a
- 140 cleaning agent to said feathers.

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- 16 5. The method of claim 4 wherein said cleaning agent is added to
- 17 said feathers such that said cleaning agent is present with said
- 18 feathers in said reducing apparatus.

- 1 6. The method of claim 4 wherein at least a portion of said
- 2 cleaning agent is added to said feathers after said step of
- 3 reducing.

- 5 7. The method of claim 4 wherein said cleaning agent is selected
- from the group consisting of hydrogen peroxide, detergent, surface
- 7 acting surfactants, bleach and combinations thereof.

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9 8. The method of claim 4 wherein said cleaning agent comprises 10 hydrogen peroxide.

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12 9. The method of claim 4 wherein said cleaning agent comprises a 13 detergent.

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- $15^{\frac{1}{1-4}}$ 10. The method of claim 1 wherein a reduced feather material is
- 16 produced in said step of reducing and said method further
- 17 comprising the step of separating said reduced feather material
- into a fiber material and a quill material.

- 1 11. The method of claim 10 wherein said fiber material and said
- 2 quill material are separated in said step of separating using at
- 3 least one hydraulic screen.

- 5 12. The method of claim 10 wherein said fiber material and said
- 6 quill material are separated in said step of separating using at
- 7 least one centrifugal cleaner.

of said reduced feather material.

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9 13. The method of claim 10 further comprising the step of drying 10 said quill material in a high agitation dryer.

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12 14. The method of claim 1 wherein a reduced feather material is produced in said step of reducing and wherein said method further comprises the step of adding a bonding agent to at least a portion

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- 17 15. The method of claim 14 further comprising the step of forming
- 18 a product from said reduced feather material having said bonding
- 19 agent added thereto.

1 16. The method of claim 1 wherein a reduced feather material is

2 produced in said step of reducing and wherein said method further

3 comprises the step of forming a sheet product from said reduced

4 feather material.

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6 17. The method of claim 1 wherein a reduced feather material is

7 produced in said step of reducing and wherein said method further

comprises the step of forming a molded product from said reduced

feather material.

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- 18. The method of claim 1 wherein a reduced feather material is
- produced in said step of reducing and wherein said method further

13 comprises the step of adding a reduced paper material to at least

 4^{\square}_{r} a portion of said reduced feather material to form a combined

reduced material.

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- 17 19. The method of claim 18 further comprising the step of forming
- a product from said combined reduced material.

- 20 20. The method of claim 19 wherein said product is formed in said
- 21 step of forming using a sheeting process.

- 1 21. The method of claim 19 wherein said product is formed in said
- 2 step of forming using a molding process.

- 4 22. The method of claim 21 wherein said molding process uses a
- 5 vacuum mold.

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- 7 23. The method of claim 18 further comprising the step of adding
- 8 a bonding agent to at least one of said reduced feather material,
- $9^{\frac{1-3}{2}}$ said reduced paper material, and said combined reduced material.

 $11 \stackrel{\square}{=} 24$. A reduced feather product produced by the method of claim 2.

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 $13^{\frac{1}{12}}_{\frac{1}{12}}$ 25. A reduced feather product produced by the method of claim 3.

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15 26. A reduced feather product produced by the method of claim 8.

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17 27. A reduced feather product produced by the method of claim 9.

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19 28. A sheet product produced by the method of claim 16.

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21 29. A molded product produced by the method of claim 17.

1 30. A sheet product produced by the method of claim 20.

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3 31. A molded product produced by the method of claim 21.

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5 32. A molded product produced by the method of claim 22.

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- 7 33. A method of processing feathers comprising the step of 8 reducing said feathers in the presence of a cleaning agent selected
- $9^{\frac{14}{12}}$ from the group consisting of hydrogen peroxide, detergent, surface
- $\fbox{10}$ acting surfactants, bleach, and combinations thereof.

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 $12^{\frac{1}{2}}_{\frac{1}{2}}$ 34. The method of claim 33 wherein said cleaning agent comprises $13^{\frac{1}{2}}_{\frac{1}{2}}$ said hydrogen peroxide.

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- $15^{\frac{1}{2}-\frac{1}{2}}$ 35. The method of claim 33 wherein said cleaning agent comprises said detergent.

- 18 36. A method comprising the steps of:
- 19 (a) adding a reduced paper material to a reduced feather
 20 material to form a combined reduced material and
- 21 (b) forming a product from said combined reduced material.

- 1 37. The method of claim 36 wherein said product is formed in said
- 2 step of forming using a sheeting process.

- 4 The method of claim 36 wherein said product is formed in said
- 5 step of forming using a molding process.

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- The method of claim 38 wherein said molding process uses a 7
- 8 vacuum mold.

- The method of claim 36 further comprising the step of adding Ö
- 1147 a bonding agent to at least one of said reduced feather material,
- 12^[] said reduced paper material, and said combined reduced material.

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15 A product formed by the method of claim 36.

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17 A sheet product formed by the method of claim 37.

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19 A molded product formed by the method of claim 38.

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21 A molded product formed by the method of claim 39. 1 45. A product formed by the method of claim 40.